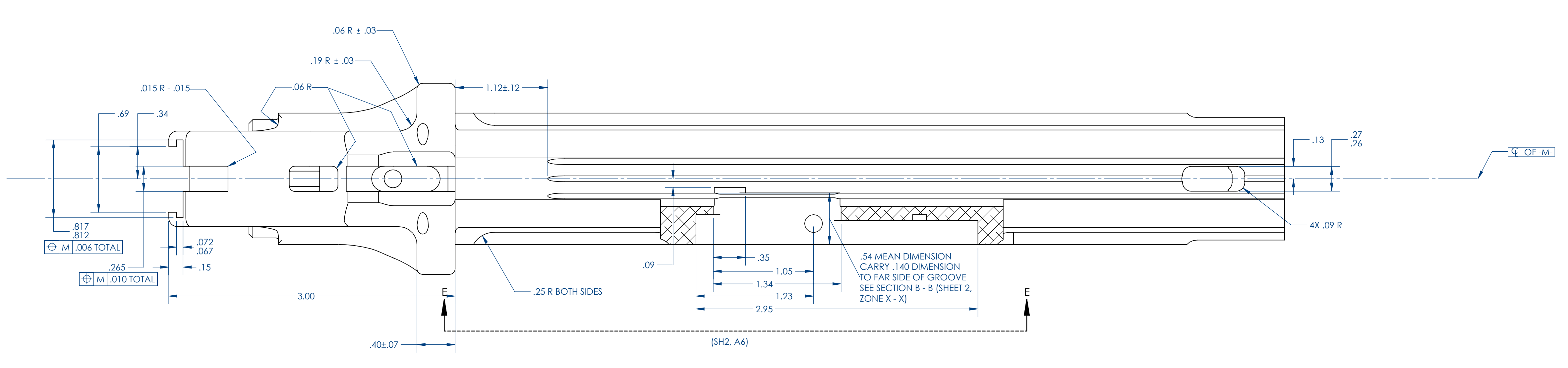
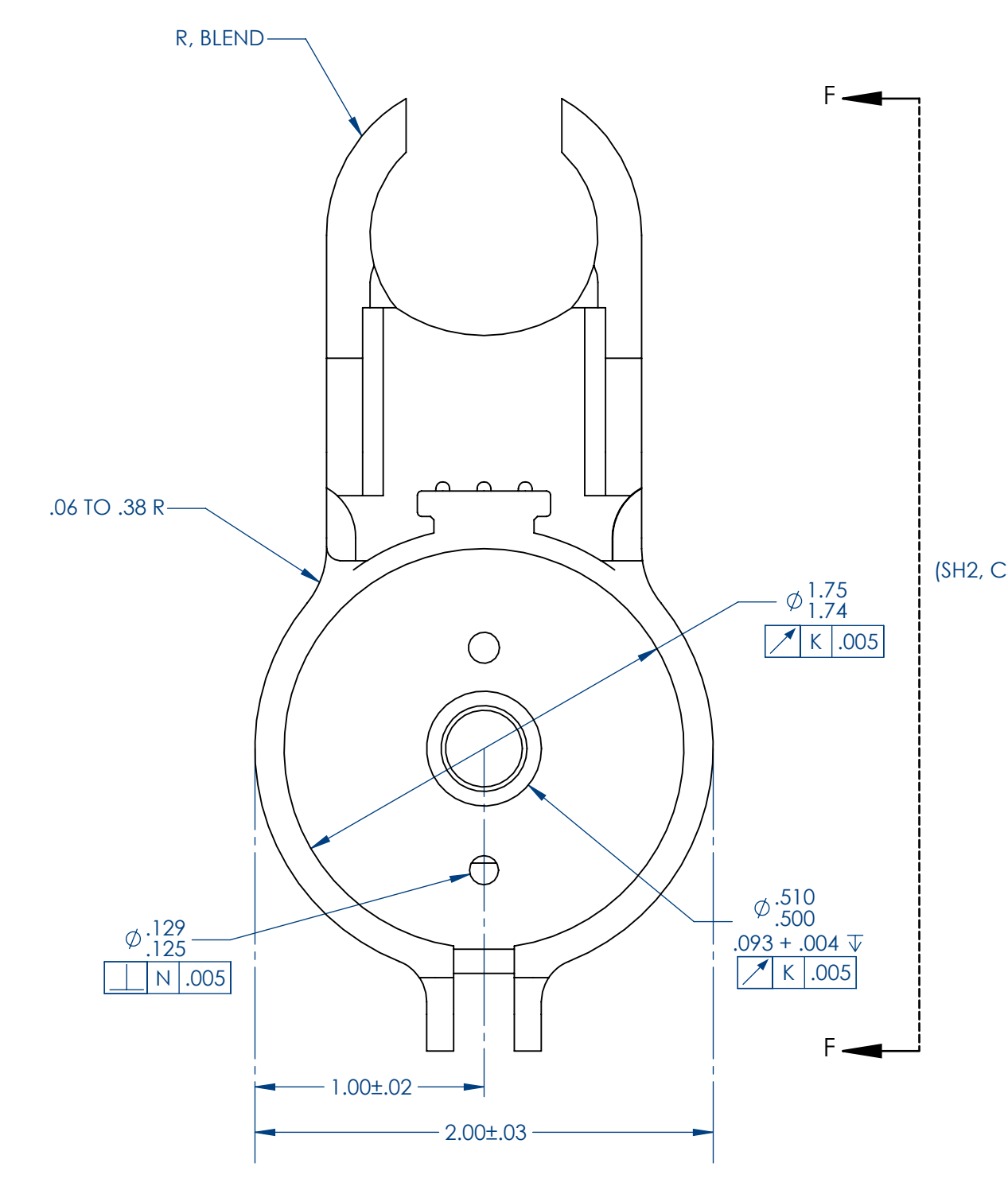
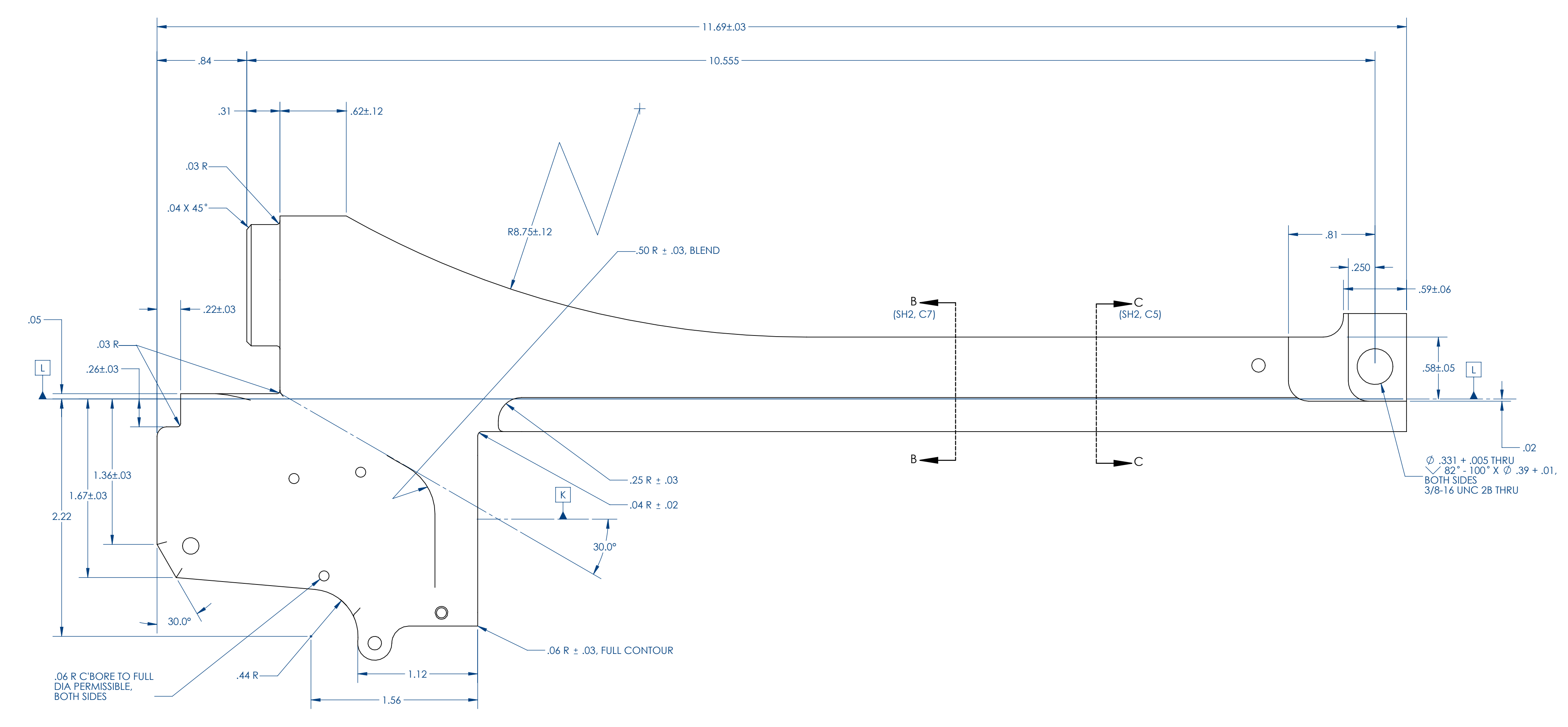
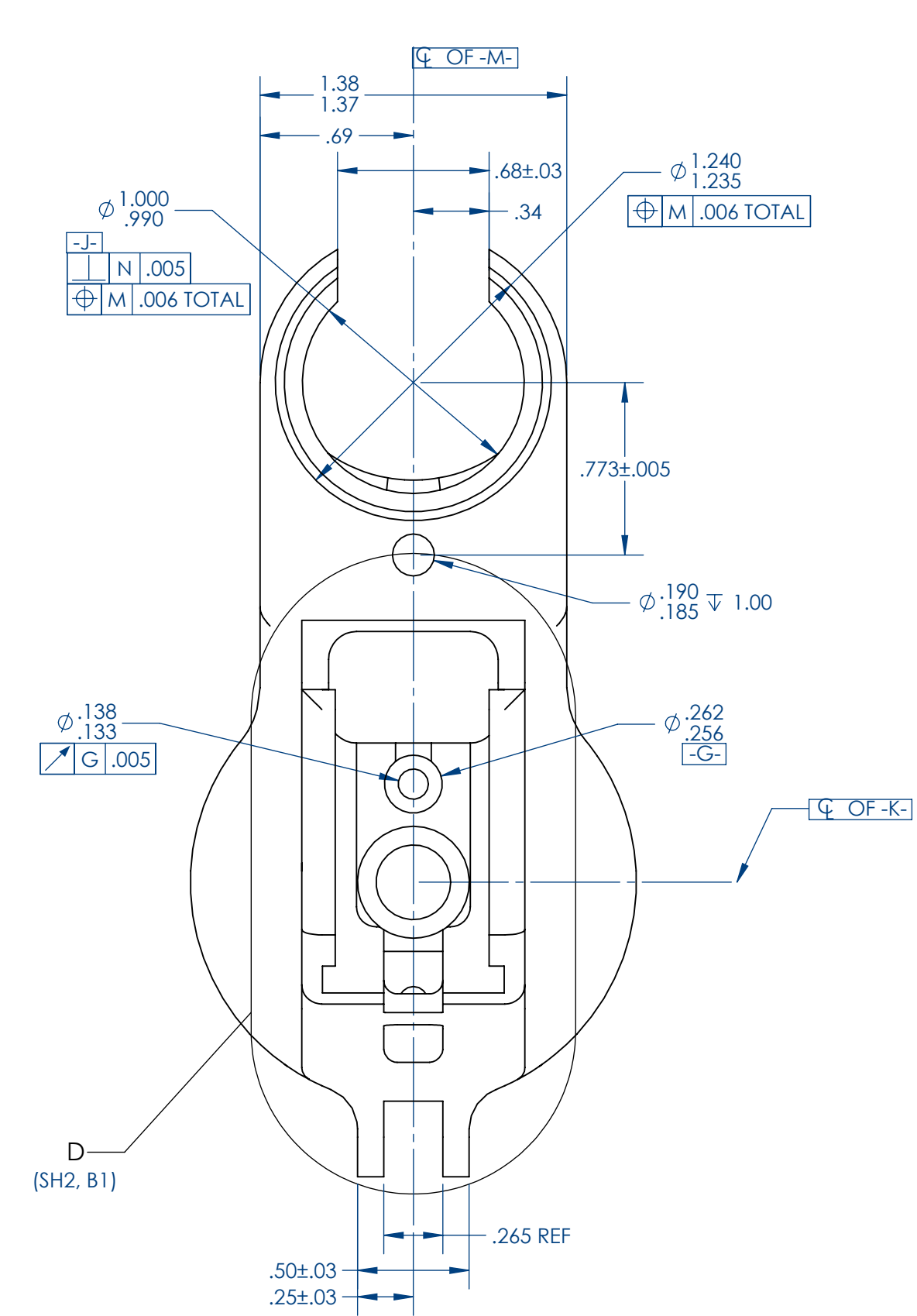
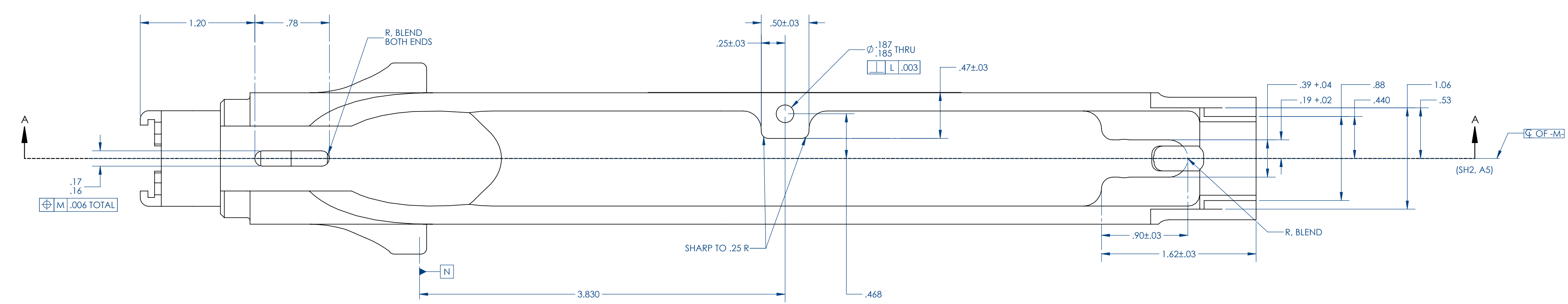


- NOTES:
1. FINISH $\sqrt{\text{V}}$ UNLESS OTHERWISE SPECIFIED
 2. ALL EDGES SHALL BE BROKEN $.005 \pm .010$ UNLESS OTHERWISE SPECIFIED
 3. INSIDE CORNER RADI $.015 - .010$ UNLESS OTHERWISE SPECIFIED
 4. MATERIAL:
 - A. FOR WROUGHT MATERIAL: AL ALY. 2024, TEMPER 14, SPEC QQ-A-225/4
 - B. FOR FORGING MATERIAL: AL ALY. 6151, TEMPER 16, SPEC QQ-A-367
 5. FINAL PROTECTIVE FINISH: ANODIC FILM, TYPE III, CLASS 2 MIL-A-8625, SEAL IN 1 1/4% AQUEOUS SOLUTION OF NICKEL ACETATE AT 180°F FOR 10 MINUTES, COLOR BLACK NO. 37038 TO DARK GRAY NO. 36081 OF FED-STD-595

THIS IS NOT AN EXACT REPRODUCTION OF THE ORIGINAL DEPARTMENT OF THE ARMY BLUEPRINT SET. MOST DIMENSIONS ARE IDENTICAL HOWEVER, CERTAIN LIBERTIES WERE TAKEN TO FACILITATE MANUFACTURABILITY. CHANGES ARE MINIMAL, AND FOLLOW DESIGN INTENT.

ALTERNATE METHODS OF MANUFACTURE NOT SHOWN.



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